



LXT (Low Extractable) PVC Piping System

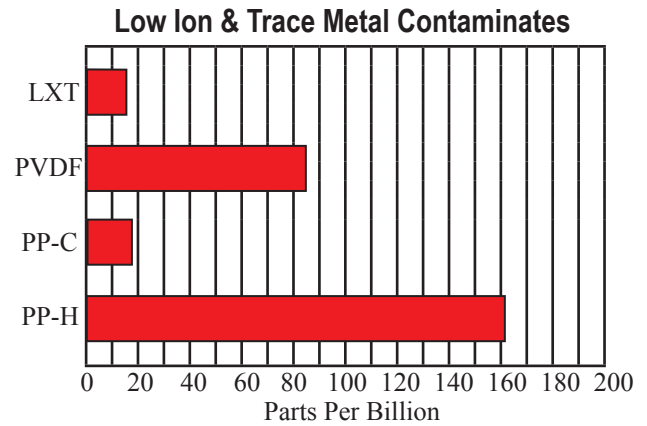
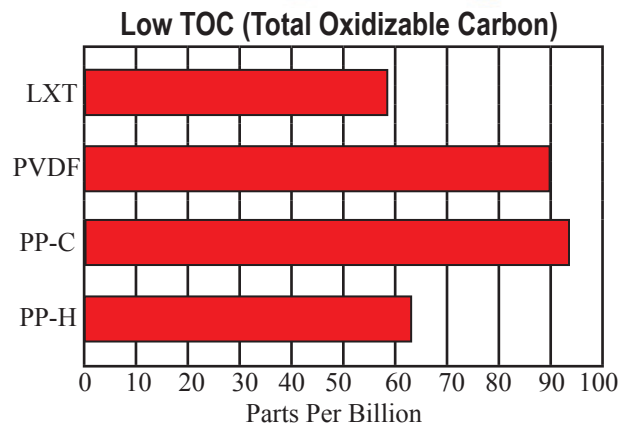
LXT-2-1002

Non-Contaminating PVC Material
Exceptionally Smooth Surface Characteristics
Low TOC & Chemical Extraction
Fast Particle Rinse Up

Superior Performance, Lower Installation Costs



Spears® **LXT** PVC provides a superior, cost effective alternative to conventional high purity piping system materials while providing ease of installation without jeopardizing water quality. Specially developed for ultra-pure water systems in semiconductor, electronics, university research laboratories, hospital dialysis, industrial laboratories, Federal and state police forensic laboratories and biotechnology applications, Spears® **LXT** PVC material has been subjected to independent laboratory leach studies during both static and dynamic exposure to 18.2 meg-ohm deionized water. Tests have shown relatively low TOC, Anion/Cation and trace metal contamination levels in comparison to conventional high purity piping system materials including PVDF and Natural Polypropylenes.



Material test graphic comparisons from 7-day static leach analysis at ambient temperature, 18.2 meg-ohm ultra pure water on LXT, PVDF, PP Copolymer and PP Homopolymer pipe samples by ICP Mass Spectroscopy. Ion & Trace Metal contaminates reflect cumulative totals. Contact Spears® for individual levels.



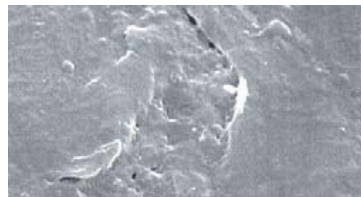
Spears® LXT 3500x

Surface Characteristics Comparable to PVDF, Superior to PP & Conventional PVC

Photographic comparisons on interior wall of pipe.



High Purity PVDF 3500x



Natural Polypropylene 3500x



Conventional PVC 3500x

More Spears® LXT PVC Advantages . . .

Fast System Rinse up

Semiconductor or Electronics grade high purity deionized water systems require an extremely low particle count to avoid process contamination. Drops in resistivity are directly related to particle contamination. Suitable materials must reach and maintain acceptable particle count and resistivity levels. In dynamic flow tests of LXT PVC material using semiconductor grade ultra pure water, average particle counts decreased rapidly in the first 6-minutes and matched 0.05 micron background levels in 12-minutes. Resistance rose rapidly to match the 18.2 meg-ohm background level in 1-hour.

Non-contaminating Solvent Cement Joints for Lower Installation Costs

Spears® LXT PVC is joined using a One-step solvent cement system specially formulated for high purity applications. Low percentages of chemical additives combined with an exceptionally fast set and cure time reduces the potential for TOC contaminants, provides for quick rinse up, and greatly reduces installation costs. The transparency of LXT fittings, valves and pipe allows visual inspection for proper technique and integrity of joints.

Excellent Chemical Resistance

Spears® LXT PVC is highly resistant to a wide variety of chemicals such as ozone, peroxides, and disinfectants. LXT PVC is not recommended for use with chlorinated or aromatic hydrocarbons, esters or ketones.

Multiple Configurations 1/2" Through 6" Manufactured to Strict ASTM Standards

Spears® LXT PVC products are strictly manufactured to ASTM requirements for optimum strength, dimensional stability, and product consistency in Spears® ISO 9001 Certified manufacturing facilities. Sizes 1/2" through 6" produced in a variety of configurations including True Union Ball Valves, Diaphragm Valves, Elbows, Tees, Couplings, Reducers, Caps, Flanges, Male Adapters, Flush Style Reducer Bushings, Unions, Tank Adapters and Spears® patented Special Reinforced (SR) Female Adapters.

LXT Pipe Pressure Rating

Nominal Size	PSI @ 73°F
1/2	420
3/4	340
1	320
1-1/4	260
1-1/2	240
2	200
3	190
4	160
6	140

Temperature De-rating Factors

Temperature °F	De-rating Factor
73	1.00
80	.88
90	.75
100	.62
110	.51
120	.40
130	.31
140	.22

LXT System Component Temperature (°F) / Pressure Rating (psi)

System Component	Nominal Size	73°F to 100°F	110°F	120°F	130°F	140°F
Unions	1/2" - 4"	235	211	150	75	50
Ball Valves	1/2" - 2"	235	211	150	75	50
	3" - 4"	150	135	110	75	50
Diaphragm Valves	1/2" - 2"	150	135	110	75	50
Flanges	1/2" - 6"	150	135	110	75	50

To determine pipe pressure rating at a desired elevated temperature, multiply the 73°F pressure rating times the designated De-rating Factor, as found in charts to the left.

Valves, Unions and Flanges have elevated temperature pressure ratings different than pipe, as shown in chart above. Maximum PVC system service temperature is 140°F.

Not For Use With Compressed Air or Gases



SPEARS® MANUFACTURING COMPANY • CORPORATE OFFICE
15853 Olden St., Sylmar, CA 91342 • PO Box 9203, Sylmar, CA 91392
(818) 364-1611 • www.spearsmfg.com

