



K&S
ONLY

To Remove the X Axis/Spindle Securing Jig:

- 1 Remove the left side access door of the system to access the left side of the X-Carriage.



Figure 12: Removing the left side access door

- 2 Remove the two screws securing the X-Axis Securing Jig.

Note: To allow easy accesses, disconnect the air and water gun pipes.

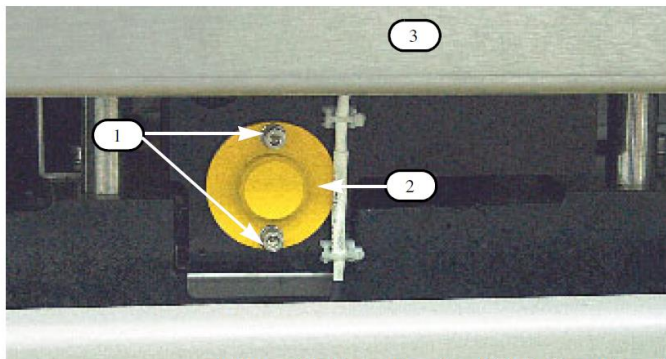


Figure 13: Removing the X-Axis Securing Jig

- 1 X-Axis Securing Jig Screws
- 2 X-Axis Securing Jig
- 3 Water Pan

To Remove the Y-Z-Axis Securing Jig

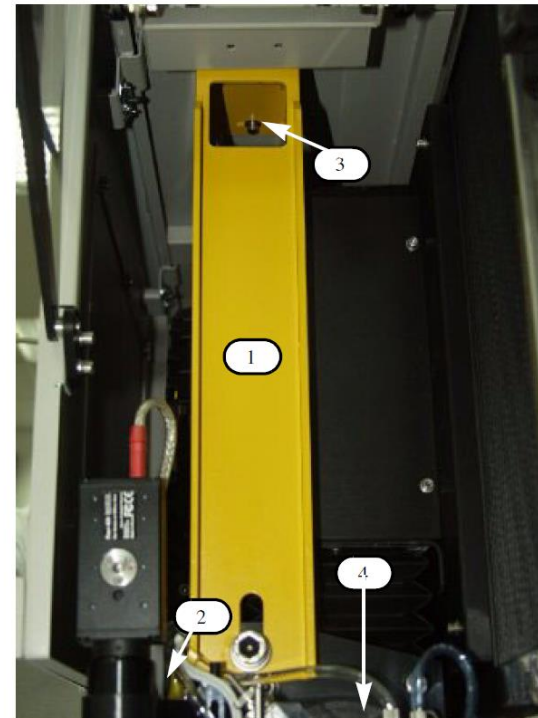


Figure 14: Removing the Y-Z-axis Securing Jig

- 1 Y-Z-axis Securing Jig
- 2 Vision System Securing Screw
- 3 Upper Securing Screw (x2)
- 4 Cooling Block

- 1 Remove the two upper securing screws (3) securing the Y-Z-axis Securing Jig (1) to the Y-Bridge at the upper end of the Jig.
- 2 Remove the Vision System Securing Screw (2).
- 3 Remove the Y-Z-axis Securing Jig (1).